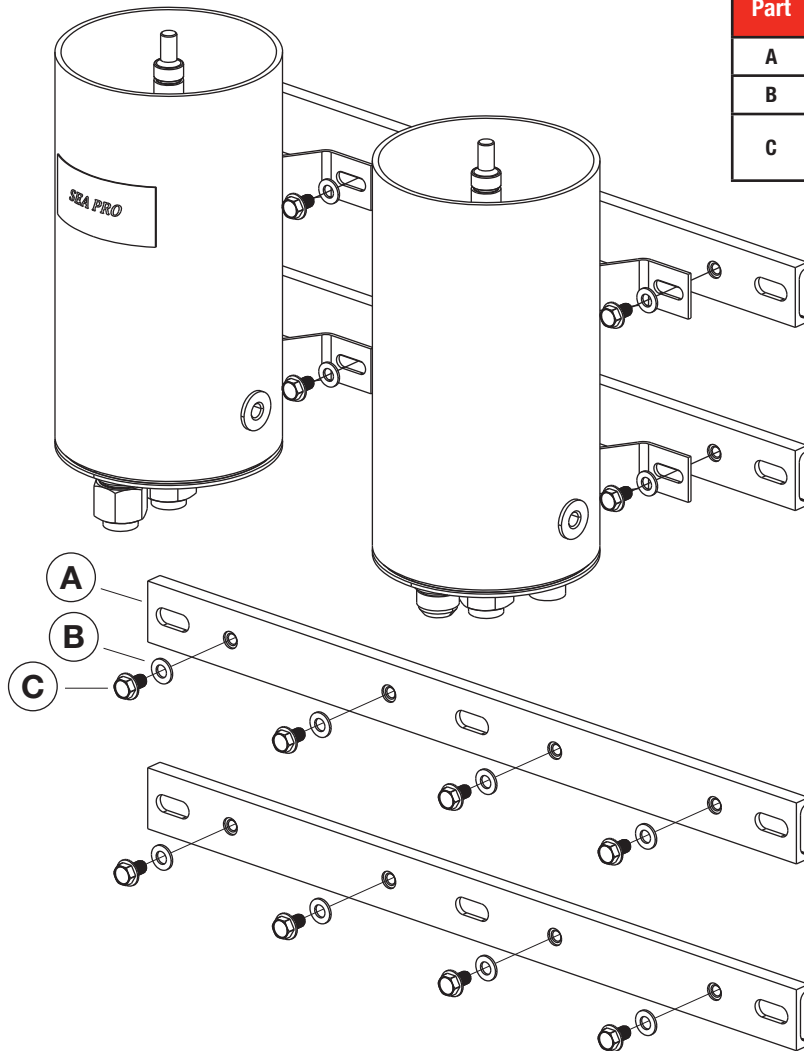




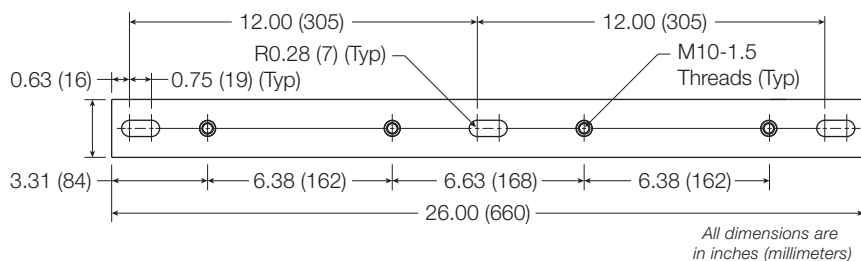
## Sea Pro® FH240 Series Bracket Kit (SP1298) Installation Instructions



Part	Description	Quantity
A	Bracket, Mounting	2
B	Washer, M10 FLAT 18-8 SS	8
C	Screw, M10-1x5x16 Serrated Flange HHCS	8

### Torque Values

Torque		
in-lb	ft-lb	N-m
300-480	25-40	34-54



**⚠ CAUTION:** These instructions are intended for use by professional mechanics who are trained in the proper use of power and hand tools, using appropriate safety precautions (including eye protection).

## Bracket Removal and Installation

**NOTE:** It is not necessary to drain the unit or disconnect it from the fuel lines if the work area allows. It may, however, make installation easier.

1. Remove all eight bracket bolts and washers, making sure that the unit is supported in a safe manner.
2. Remove the mounting brackets.
3. Set one of the new brackets into position.
4. Start the the four bracket bolts attaching the bracket to the unit.
5. Set the other bracket into position.
6. Start the four bracket bolts attaching the bracket to the unit.
7. Center the unit onto the brackets and start tightening the bracket bolts evenly to a finishing torque of 25-40 ft-lbs (34-54 N·m).



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LT36439  
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