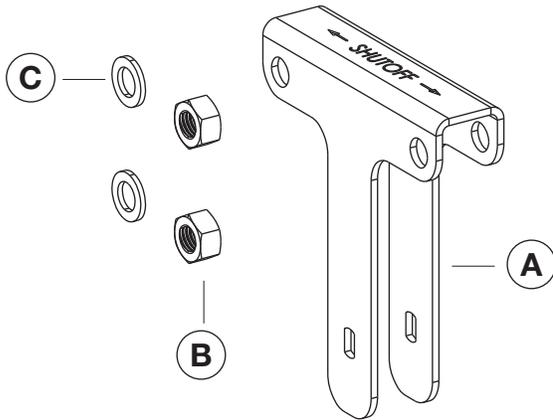




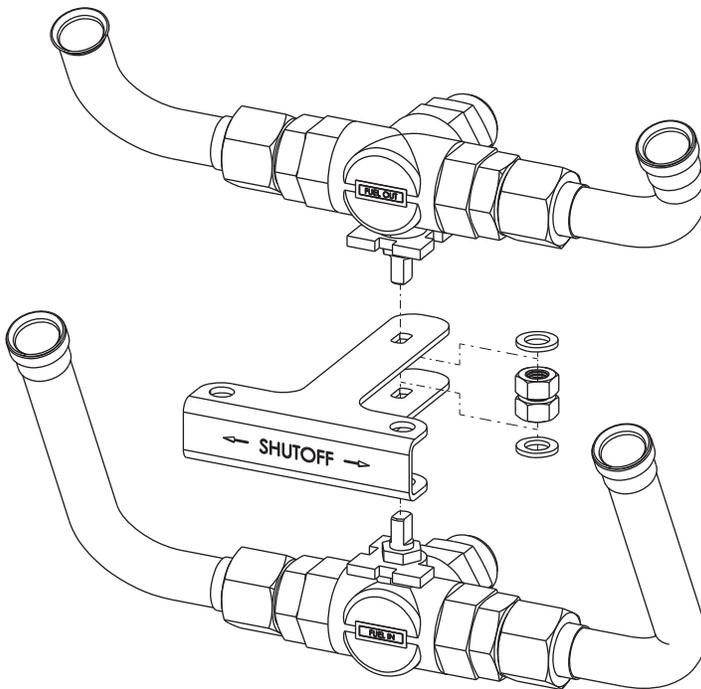
Sea Pro® FH240 Series Handle Kit (SP1293) Installation Instructions



Part	Description	Quantity
A	Handle, Dual Valve	1
B	Nut, Hex M12x1.75 SS	2
C	M12 Lock Washer	2

Torque Values

Torque		
in-lb	ft-lb	N·m
96-120	8-10	11-14



⚠ CAUTION: These instructions are intended for use by professional mechanics who are trained in the proper use of power and hand tools, using appropriate safety precautions (including eye protection).

Valve Handle Removal

1. Completely drain both filter units into a safe container.
2. Rotate the valve handle to the down position shutting the “Fuel Out” and “Fuel In” valves to the completely closed position.
3. Remove the “Fuel In” line from the “Fuel In” valve/manifold.
4. Remove the valve hex nut and lock washer from the “Fuel In” valve handle stud.
5. Remove both “Fuel In” manifold nuts from the “Fuel In” ports of the filter assemblies.
6. Remove the “Fuel In” manifold assembly from both filter assemblies and the valve handle,\

⚠ Caution: Do not damage the sealing service of the “Fuel In” ports of the filter assemblies.

7. Remove the remaining hex nut and lock washer from the “Fuel Out” manifold valve stud.
8. Remove the valve handle.

Valve Handle Installation

1. Install the duel valve handle onto the “Fuel Out” manifold valve stud, making sure it is in the same orientation as the handle that was removed.
2. Start the hex handle nut and lock washer onto the “Fuel Out” manifold valve stud. Only start it by one thread - just enough to hold it on.
3. Clean both “Fuel In” ports on the filter assemblies removing any dirt or debris from the threads and sealing surface.

⚠ Caution: Do not damage sealing surface of the ports.

4. Apply Loctite™ Marine Grade Anti Seize to the threads of the “Fuel In” ports on the filter assemblies.
5. Start the “Fuel In” manifold assembly nuts to the “Fuel In” ports of the filter assemblies while inserting the manifold valve stud into the valve handle.
6. Install the hex handle nut and lock washer to the manifold valve stud.
7. Tighten the “Fuel In” manifold nuts to the “Fuel In” ports on the filter assemblies evenly with a finishing torque of 8-10 ft-lbs (11-14 N·m).
8. Tighten the valve handle nuts to 8-10 ft-lbs (11-14 N·m).
9. Apply Loctite Marine Grade Anti Seize to the “Fuel In” port of the “Fuel In” valve/manifold.
10. Install the “Fuel In” supply line to the “Fuel In” valve/manifold. Tighten to 8-10 ft-lbs (11-14 N·m).
11. Follow the standard startup procedure to begin operation.



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